

Application instructions T-Shirt transfer - Dark Textile Transfer Paper 175 (4232)

PLEASE READ INSTRUCTIONS THOROUGHLY BEFORE BEGINNING!

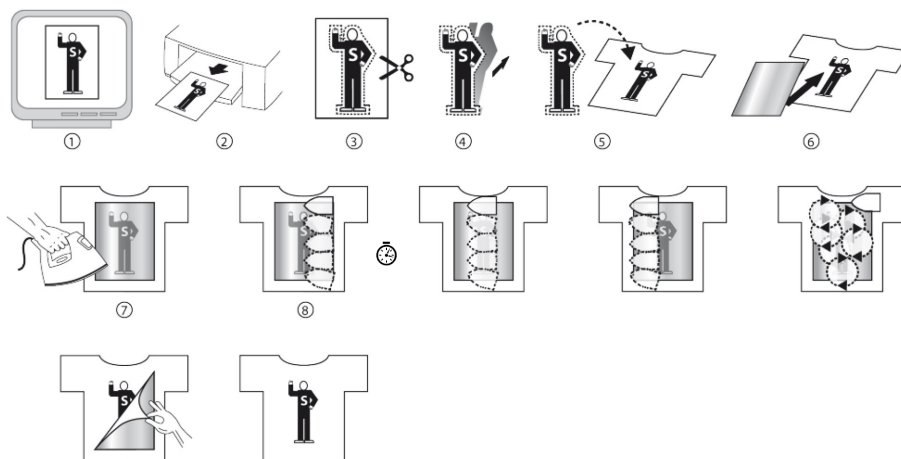
- Dark fabrics must be minimum of 50% cotton
- Wash fabric before transferring
- Do not use an ironing board
- **Do not use steam** - empty the water out before ironing
- Avoid fingerprints both before and after printing
- Curled or damaged sheets should not be use
- Use in well ventilated areas
- Adult supervision is recommended for children

Printing procedure

Printer settings	Follow printer settings listed on Sihl website for your printer
Image	To ensure correct size, test on paper before printing onto the film
Drying time	Leave to dry for min 10 minutes before transferring

Transfer

Iron temperature	Setting Cotton – ensure the iron is not too hot by ironing a plain sheet of paper (should not turn yellow)
Image preparation	Please cut the picture to full bleed. Peel the film from the release liner and place it face up on the fabric.
Ironing of fabric	Follow the diagram below or check out our application videos at www.sihl.com 6 - place tissue paper over the film 7 & 8 - use circular motions and upper body strength to iron over the image Guideline to ironing time: A4 size - 180 sec / A5 size - 90 sec / A6 size - 30 sec. Irons with steam holes need slightly longer
Removing the tissue paper	Leave fabric to cool completely before removing the tissue paper.



Aftercare tips

Washing & drying	• Wait at least 24 hrs after transfer printing before washing • Wash inside-out • Machine settings = max 30°C / 1000 rotations/min. • Do not use softener or bleach detergents • Take straight out of the machine when the cycle is finished • Drying - Tumble dryer with cool settings
Ironing	Maintain excellent colours by ironing after every wash – always with baking paper never iron the unprotected transfer. Do not use steam!